

## ECOPOWER'S COLD WELDING TECHNOLOGY IS TESTED BY THE MCGM TO REPAIR A CAST IRON VALVE CONTAINING A CRACK.

BMC officials summoned Ecopower to repair a cast iron piping system, located five feet underground at Kemps Corner in Mumbai. The test was carried out at 0100 hrs on the 25<sup>th</sup> of February 2010.

This test report is based on the repair of a three inch crack using the revolutionary Cold Welding technology, as opposed to:

- 1. Digging a 12 foot long and 6 foot deep trench in the road, from the surface to the lower part of the pipe.
- 2. Cutting the cast iron pipe and removing it from the ground using a crane or other heavy machinery.
- 3. Repairing the damaged portions at the workshop, as simple heat welding cannot be carried out on cast iron.
- 4. Creating a temporary arrangement to allow continuous and uninterupted water supply, through the area that is missing the piping.
- 5. Replacing the repaired pipe back in the ground and reconnecting it.
- 6. Finally, filling the ground and smoothening the road surface.



MCGM and Ecopower's team at the site



HIGH PRESSURE, CAST IRON VALVE LEAKING



CRACK DETECTED AT THE HOUSING VALVE



STEP 1: INITIAL COATING OF ECOPOWER'S COLD WELDING IS CARRIED OUT



STEP 2:
WIRE MESH IS PLACED OVER COLD WELDING
COATING



STEP 3:
WIRE MESH IS COVERED WITH A SECOND
COATING OF ECOPOWER'S COLD WELDING
MATERIAL



STEP 4 (A):
ALUMINUM STRIP IS USED TO SECURE THE
COLD WELDING COATING



STEP 4 (B):
ALUMINUM STRIP IS FASTENED FROM THE
OPPOSITE END USING NUTS AND BOLTS

<sup>\*</sup>The entire repair was carried out in thirty minutes.